

Work Order ID 104444

July-11-13 11:01:07 AM

104444

Page 1

Item ID: 647.4611

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Deflector

Stop

NS2

Start Date: 7/11/13 Start Qty: 6.00

6

Cust Item ID:

Required Date: 7/11/13 Req'd Qty: 6.00

6

Customer:

Reference: re-prime

- Rework

Run Start

NR1

Approvals: Process Plan: N

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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647.4600	N/C2
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131

0.00

131

Hand Finish

Memo

0.00

Hand Finishing

PULL FROM STOCK:
6 X 647.4611 M126249

STRIP COMPLETELY

RE-PRIME AS PER DWG, SEE NOTE #2 B 126022

6 0 0 Al
13-8-18

145

QC14- Inspect Spray Paint

0.00

145

QC

Memo

0.00

Quality Control

6 0 0 13-8-19



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Page 2

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Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Deflector

Stop

NS2

Start Date: 7/11/13 Start Qty: 6.00

6

Cust Item ID:

Required Date: 7/11/13 Req'd Qty: 6.00

6

Customer:

Reference: re-prime

Run Start

NR1

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Stop

NR2

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

Identify as per dwg & Stock Location: STY30 0.00

180

Packaging

Memo 0.00

Packaging

RE-IDENTIFY USING NEW B/N
IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV

190

QC21- Final Inspection - Work Order Release 0.00

190

QC

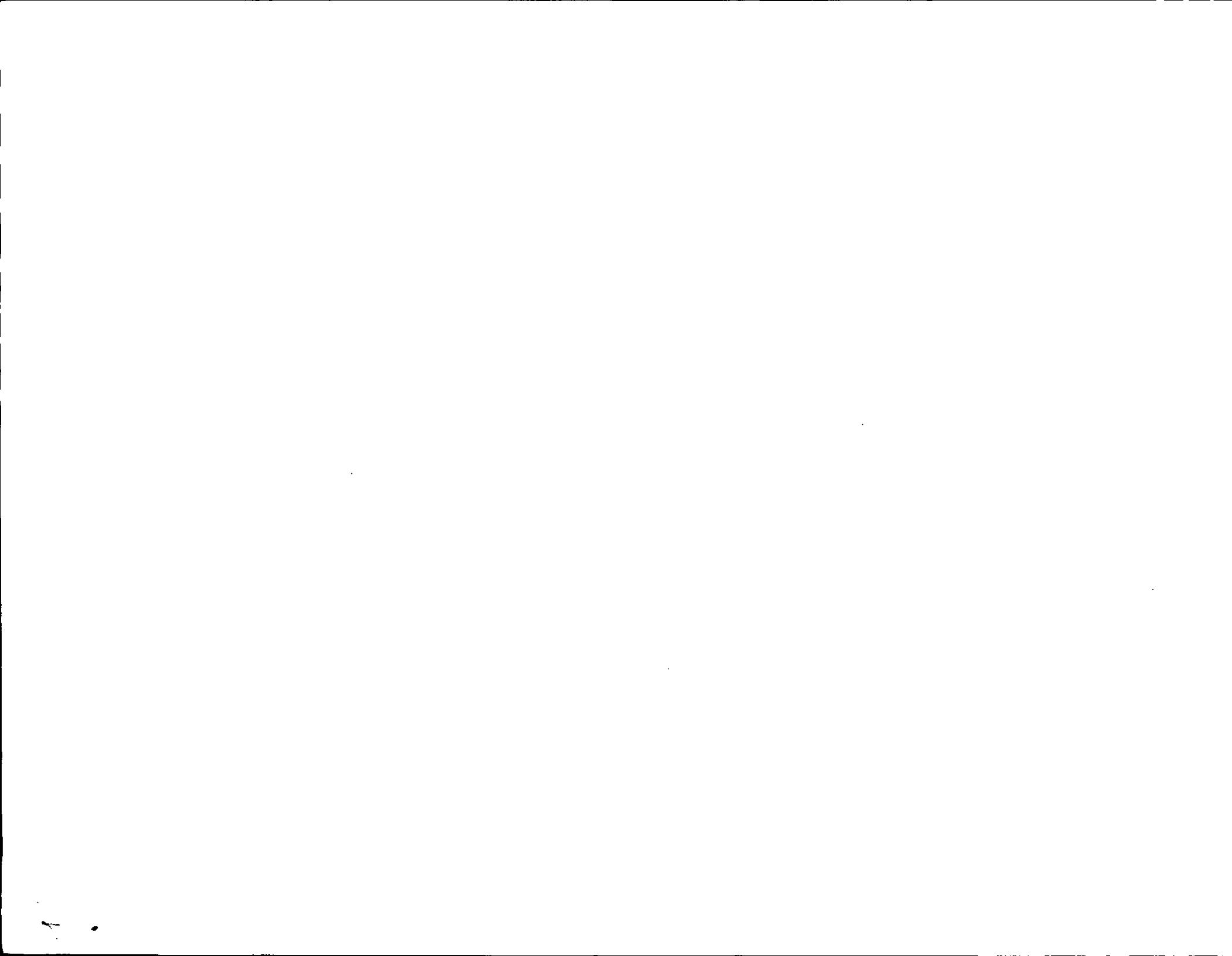
Memo 0.00

Quality Control

7/11/13 (6)

13/9/13 (8)

EB-05-29



Picklist Print

July-11-13 11:01:07 AM

Page 1

Work Order ID: 104444

Parent Item: 647.4611

Parent Item Name: Deflector

Start Date: 7/11/13

Required Date: 7/11/13

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV: A NEW ISSUE 13/04/01 JFS VERIFY BY: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.4611 Deflector		Manufactured	No				Each	5.0000		6			

Location	Loc Qty	Loc Code
st543	5	
99919	5	

MC26269 L

1 2 3 4 5 6 7 8

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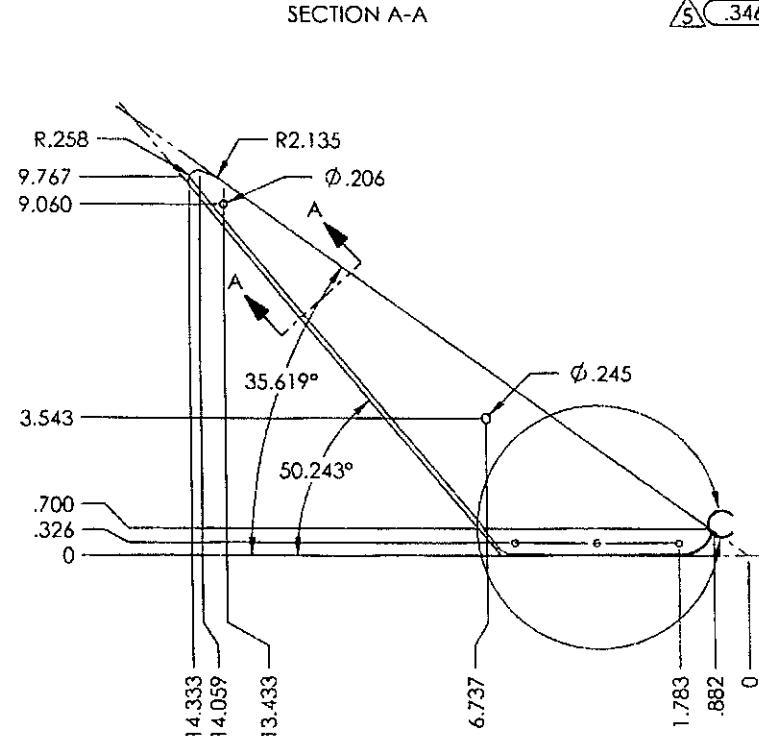
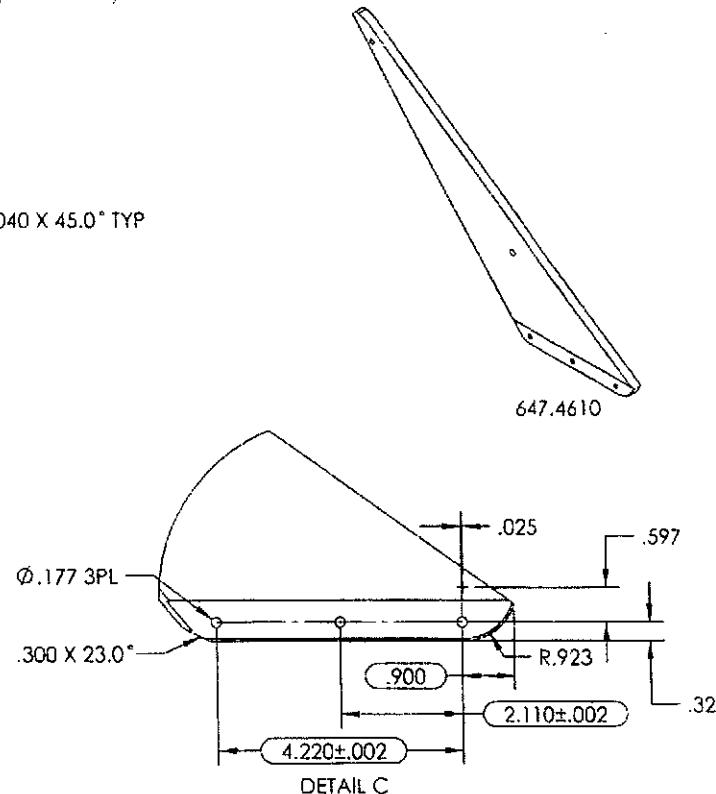
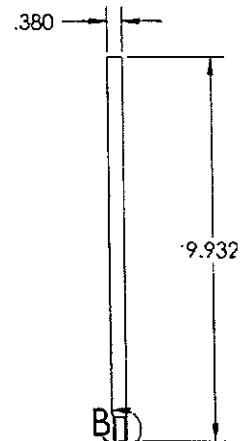
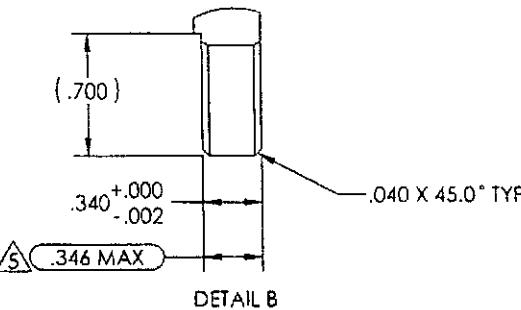
ITEMS		DESCRIPTION	QTY	UNPROVED
		1.130 X 45.0° TYP	1	NO
		1.340 X 45.0° TYP	1	NO

NOTES:

- 1. MATERIAL: ALUMINUM 7075-1651 PER AMS-QQ-A-250/12.
- 2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III.
CLASS 2, COLOR BLACK;
CARDINAL 4860-50 PRETREATMENT PRIMER
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX.
- 3. DEBURR AND BREAK ALL SHARP EDGES.
- 4. IDENTIFY IAW MPP-120.
- 5. MAXIMUM DIMENSION AFTER FINISH

UNINCORPORATED ECN(s)

03088, 026080



QTY	647.4611	DEFLECTOR		
	1	647.4610	UPPER DEFLECTOR	
		PART #	DESCRIPTION	MATERIAL
PARTS LIST				
NEXT ASSY (S)	647.2600	647.4600	DEFLECTORS	
COMPONENTS	647.2600	647.4600	APICAL INDUSTRIES	
ASSEMBLY	647.2600	647.4600	2466 TEMPLE HEIGHTS DR.	
DISASSEMBLY	647.2600	647.4600	OCEANSIDE, CA 92056-3612 (760)724-5300	
COMPONENTS	647.2600	647.4600	DEFLECTORS	
ASSEMBLY	647.2600	647.4600	647.4600	ALUMINUM
DISASSEMBLY	647.2600	647.4600	647.4600	ALUMINUM
COMPONENTS	647.2600	647.4600	647.4600	ALUMINUM
ASSEMBLY	647.2600	647.4600	647.4600	ALUMINUM
DISASSEMBLY	647.2600	647.4600	647.4600	ALUMINUM

